

THE SOCIETY OF PLASTICS ENGINEERS

2018 SECTION AWARDS

PINNACLE GOLD

COMMUNICATION EXCELLENCE

MEETING LOCATION: Leistritz 169 Meister Ave., Branchburg, NJ Please RSVP by Monday, Nov. 26

WEDNESDAY NOVEMBER 28, 2018 4:00 PM **Board Meeting** 5:15 PM (n/c) Tour Followed by dinner at nearby restaurant - at attendee's expense

RSVP by Nov, 26 to Pete Hayles peterhayles11@gmail.com 732-569-2368

TABLE OF CONTENTS
This Month1
President's Message2
Medical Plastics Call2
Councilor's Report
ANTEC [®] 2019 Link
VinylTec Recap5
Sponsor Pages5,6
BOD Contact List7
Social Media Link7

LEISTRITZ EXTRUSION PROCESS LABORATORY TOUR



WEDNESDAY, NOVEMBER 28, 2018

The Leistritz Process Lab includes co-rotating and counter-rotating twinscrew extruders, multi-stage devolatilization, direct sheet/film extrusion, and foam extrusion using supercritical injection. A new addition to the lab is a ZSE-18 3D filament system for in-line compounding and production of filaments for 3D printing. Closed-loop pressure control ensures tight tolerances. The system can be used for formulation development, as formulations can be changed on the fly and samples can be produced every 10 minutes. The ZSE-3D twin screw system in the Leistritz laboratory is rated for 425 C operation and is configured for water-soluble and high-temperature engineering polymers.

The tour will include demonstrations of some of the available equipment. *RSVP required.

The tour will run from 5:15-6 pm sharp - don't be late!

Parking is available at 169 or 175 Meister Ave., Branchburg, NJ. Board meeting (in conference room at 169 Meister Ave. office), 4 pm.

UPCOMING IMPORTANT DATES						
Nov. 28 or 29	Leistritz Tour					
Jan. 17, 2019	Section Meeting, Medical Topics					
Feb. 21, 2019	Section Meeting, standards and testing topics					
Mar. 18-21	ANTEC [®] Detroit, MI					
Wed., April 3	Palisades-NJ Meeting @ Rutgers					
April (tentatively Apr. 16) 3D Printing Clinic & Tour at Lehigh University						
Thurs., May 16	Awards Night					

PRESIDENT'S MESSAGE



The Palisades-New Jersey Section's September 2018 Board meeting took place at the Cimquest Digital Manufacturing Facility in Branchburg, New Jersey. As I write this note for our newsletter, I think back at the great plant tour our group had following the Board meeting. Rob Hassold and his

team opened their doors for our SPE local section and guests to experience first-hand, computer systems to model, simulate and analyze complex plastic piece part designs and 3D printing or fabrication of the same parts. On display were additive (3D printing) technologies including fused filament fabrication (FFF), vat polymerization or stereolithography (SLA) and multi-jet fusion (MJF). Subtractive technologies or CNC machining were demonstrated including the latest features in Mastercam software driving incredible multi-axis machining centers. The Cimquest team also presented scanning tools, surface modifying software and methods for part inspection and certifications. The Palisades-New Jersey meetings should not be missed, and our Section will keep you up-to-date with the latest plastics technology.

We are all looking forward to our next meeting and plant tour on Wednesday, November 28. The Leistritz Extrusion Process Laboratory will demonstrate leading technology in twin screw extruders and solutions for demanding applications. We thank Stu Kapp and his team for making this plant tour possible. Looking forward to seeing you

Regards,

Jack Dispenza

President, SPE Palisades-New Jersey Section Society of Plastics Engineers, Fellow

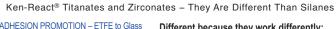


Cimquest Digital Manufacturing Facility in Branchburg.

CALLING ALL MEMBERS INVOLVED **IN MEDICAL PLASTICS!**

One of the industries still strong in our region is medical/pharmaceutical/healthcare, and we would like to reach out to a broader audience for our January 17th meeting with a focus on medical plastics (e.g., devices, packaging, combination products, plastics used in biopharmaceutical manufacturing equipment).

If you know someone in this area that would like to present, or if you have ideas about topics that you would be interested in hearing, please contact Stu Kapp or one of the board members.



Different because they work differently:

- No hydroxyl (OH-) groups or H_2O needed to form 1.5 nanometer atomic monolayers for com plete adhesion.
- No pH sensitivity special pretreatment needed. Proton (H+) reactive with organic/inorganic sub-
- strates. Unlike silanes, works with CaC03 and Carbon Black
- Add directly into mix for in situ coupling and catalysis Re & Co polymerization for Compatibilization.
- Resist aging and corrosion at the interface.

www.4kenrich.com



Flame Retardant Concentrates & Compounds

<u>Code</u>	<u>Type</u>	Carrier <u>Resin</u>	<u>LDR</u>	Usage For V-0
100532	O-Halogen	PE	100%	Compound
103132	O-Halogen	EVA	100%	Compound
11371	Brominated	PE	18-20%	Concentrate
401155	Brominated	PP	18-20%	Concentrate

Other flame retardant, foams and specialty additive concentrates for various resin types (HDPE, PVC, PP) are available.

Contact Joe Serbaroli at: joseph.serbaroli@ampacet.com or:

Ampacet Corp., Tarrytown, NY 800-888-4267

COUNCILOR'S REPORT

Highlights of the Executive Council Meeting, Sept. 21-22, 2018, Charleston SC. Maggie Baumann, Councilor

Member recognition. The meeting was begun with recognition of some of the SPE members who have passed in 2018: Jeff Forger, Stuart Levin *(NY Section)*, Ronald Price (former Borg Warner), Juergen Rathgeber (SPE Central Europe), Ray Shute Jr. *(Thermoplastic Materials & Foams, Kansas City)*, and Earl Veazey *(thermoforming)*. These individuals were honored service members or fellows of the society.

Increase in membership. The 2018 Membership is 27% over budget YTD and there is a 17% increase in members (due to NPE and marketing initiatives).

Online Technical Library. it is important for all Section/divisions/TPCs to know about the proper formatting required for online submissions and publications. Power-points/manuscripts must be optimized for HTML viewing. (Presentation from the council meeting available from MHB on request).

HQ Staff Additions. The following additional staff members are in place: Ryan Foster, Marketing program manager; Valaree Don Francesco, Marketing Communications; Kimberly Wakuluk (had been part time) is now full time in Member services, reporting into Sue Wojnicki.

Insurance. The responsibility for liability and business insurance will be passed down to the division and section level. On audit of insurance it was discovered that a number of sections and divisions were not in compliance with the requirements for the insurance and therefore a large number of boards were not covered. The decision was made to pass the insurance responsibility to the section and division, and SPE negotiated a very favorable rate for a basic policy. If the section or division deem they need more insurance, they can work with the carrier to increase coverage.

ANTEC[®] 2019 will be revised. There will be 4 days instead of three; the traditional ANTEC[®] technical programming from all of the divisions will be 2.5 days. Plenaries will be moved to the beginning of the day and there will be theme setting for the technical programming.

New dues program. Pat Farrey (*Executive director-CEO*) commented on the accounting services needed to fully understand and implement the membership dues program. He also indicated that the quality of the data could be greatly improved, allowing us to do more targeted campaigns and

matching services to needs. The difficulty with the program is the way it will be implemented. The current dues are \$155 annually and include one section and one division. The proposed dues program require the member to pay \$10 for a section and a division *(i.e., \$135 plus \$10 for each)*. About 50% of the councilors (including MHB) were concerned that the member may just pay the basic fee and not sign up for a section or division. Most of us want improved data and lowered costs, but we also want the sections and divisions to remain healthy. There was a lot of discussion pro and con. The motion was modified to the following: the program will be evaluated before the 1-year anniversary to determine whether it is accomplishing its goals. Also the rebates will be frozen at the 2018 level so that no section or division is hurt while we are evaluating the program.

SPE Website. SPE will allow any section or division to move their website over to the new SPE format no charge. Conference Calling solutions and webinars are also a platform available through the newly updated website and technology platform.

Sections/Divisions Scott Eastman is the VP Sections and Chair of the Sections Committee. Jason Lyons is the VP Divisions and Chair of the Divisions Committee. Each technical division is targeting companies they feel should be involved in SPE to get more upstream and downstream supply chain involvement in SPE.

Pinnacle Award. Brian Landes presented an update on the Pinnacle Award. This is a broad based committee evaluating the award for its value to the section/division and its members.

Young Professionals. Lynzie Nobel is the VP Young Professionals, a group of SPE members 35 and under who are encouraging greater involvement of the millennial age group in the society. They have ready done some programming at ANTEC[®]s and now have had some activities at Injection Molding Topcons and Color and Appearance RETECs. They also provide input to member services and program marketing as to what vehicles, topics etc. are valuable to Young Professional members.

continued on page 4

COUNCILOR'S REPORT- CONTINUED

Professional Development Courses. Ray Pearson (VP Education and Technology) has indicated that they would like to re-introduce the seminar type program at ANTEC[®]. These would be Professional development programs. These would have a reasonable fee and would be conducted the day before ANTEC®. It is likely to short a timeframe to implement this in 2019 but it will definitely be tested in Detroit and will have a program in place in 2019.

Mentorship Committee. A committee has been formed with Monica Verhaj as the chair. The group is exploring a platform technology that would allow members to be matched with each other in a type of mentorship or self-development philosophy.



MONSON: Providing the highest quality raw materials and superior service to the plastics and polymer industries for over 20 years.

For additional info about our extensive product lines visit: monsonco.com

Products Metallic Stearates

- Fillers
- Plasticizers Waxes
- Pigments
- Heat Stabilizers
- UV Absorbers Antioxidants
- HALS
- Biocides
- Opical Brighteners

creating value, growing together

MONSON

MONSON 154 Pioneer Drive Leominster, MA 01453 P 800 235 0957 csr@monsonco.com monsonco.com

VINYLTEC RECAP



The Vinyl Division and the Chicago Section wrapped up a successful VinylTech in October. Division Chair Robert Weiler said that more than 20% of attendees were 'first timers,' which he sees as a positive sign for the industry and SPE. Next year, VinylTec will be held in Akron, Ohio on Oct. 1-3, and our Section is

slated to host the conference in 2020.

Check out the Vinyl Division's Facebook page for more pictures from the conference.



R.E. Carroll, Inc. Specialty Chemicals • Petroleum Products

Dallas• Dalton • Ewing • Kent • Monroe

Organic Pigments

Stearates

- Titanium Dioxide
 - Aluminum Trihydrate White Oils
- Calcium Carbonate

Phone: 1-800-257-9365 Web: www.recarroll.com Email: plasticsinfo@recarroll.com





Manufacturers of high quality Polymer Additives to the global Polymer Industry

Santicizer® Fast Fusing and Phosphate Ester Plasticizers*Synpro® Stearates Therm-Chek® Mixed Metal Heat Stabilizers *Petrac Waxes, Stearic Acid * Micro-Check* Antimicrobials * Plas-Chek* Epoxidized Soybean Oil Benzyl Chloride * UV-Chek® UV Stabilizers

Joe Cairoli National Account Manager * Phone 908-510 -1217

ARKEMA PVC ADDITIVES MEAN PRODUCT PERFORMANCE

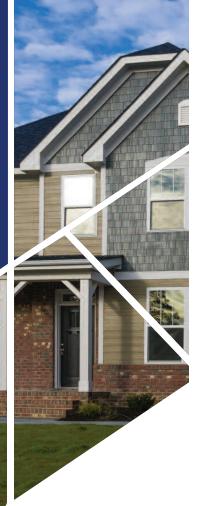
DURASTRENGTH

PLASTISTRENGTH

Selling to the extrusion and injection molding industry for over 50 years, with the continuing innovation and quality products you've come to expect from Arkema.

Durastrength® is a registered trademark of Arkema Inc Plastistrength® is a registered trademark of Arkema © 2018 Arkema Inc All rights reserved

additives-arkema.com



ARKEMA

We create chemistry that makes performers love plastics.

Smart solutions to the challenges of the future However the plastic processing industry develope in the coming years, you can rely on us to deliver the plastic additives solutions you need. After all, working with our customers to enable new additives applications and innovative solutions has been part of our DNA for many decades. So today, no one is better placed to enable you to successfully achieve your geals. www.plasticadditives.bast.com

We create chemistry



Over 90 Years of Experience in Materials Distribution





....where quality is measured.

Intelli-Torque Plasti-Corder® Torque Rheometer

ATR Plasti-Corder® Torque Rheometer

Single Screw Extruders

Segmented Twin Screw Extruders

Rheometric Capillary Rheometry

Mixer/Measuring Heads

Prep-Mill® Laboratory Two Roll Mill

Absorptometer C

201.343.8425 cwbi@cwbrabender.com www.cwbrabender.com

Our Specialties Are Your Solutions!

High Performance Additives for Plastics

Antioxidants Doverphos[®] liquid phosphites: FDA Approved Doverphos[®] LGP-11[®] Doverphos HiPure 4

Doverphos[®] solid phosphites: Doverphos S-9228® Dovernox[®] 10 & 76

Flame Retardants Chlorez[®], Paroil[®], Doverguard

Secondary Plasticizers **Doverguard E-35 Doverguard E-40**



330-343-7711 = 800-321-8805 = Fax: 330-364-9626 = www.doverchem.com Customer Service: 800-753-6837 • customerservice@doverchem.com

Jim Williamson, Eastern Regional Sales Manager Phone: 330-284-0600; Fax 330-365-3987 Email: jim.williamson@doverchem.com

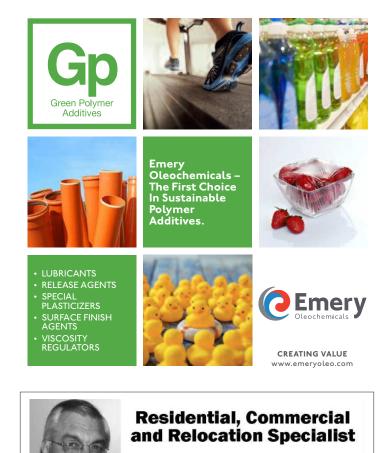
PVC TECHNOLOGY AT ITS BEST

- PVC Low Smoke Plenum Technology
- PVC Compounding
- PVC Processing Extrusion and Molding
- PVC Wire and Cable, Profile, Clear, Medical, **Alloys and Foamed Compounds**

www.rk-tech.com rktech@att.net PH/FX 609.799.9034

RKTECH

RK Tech Inc. Leader in PVC Technology 35 Hamilton Lane Plainsboro, NJ 08536



Michael J. Carnese Broker-Associate

(908) 874-4700 x451

Email: MUCarnese@Century21.com 256 Route 206, Hillsborough, NJ 08844

WORDEN & GREEN

Direct: 732.208.4333 Each office is independently owned & operated

畲

For over 50 years, we've partnered with companies to help make their products better.



R



OFFERING CUSTOMIZABLE SOLUTIONS IN: Lubrication • Stabilization • Optimization

of Metallic Stearates

noracadditives.com • 870-572-9061

BOARD OF DIRECTORS AND COMMITTEE LIST

2018-19 Officers Jack Dispenza Mike Carnese Peggy Schipper Francis McAndrew Arya Tewatia Maggie Baumann Stuart Kapp	Design Results Consultant Valtris Retired Rutgers University G.H.Associates Leistritz	President 1st Vice President 2nd Vice President Treasurer Secretary Councilor Past President	908 797-2662 732-208-4333 610-745-6244 908-273-3152(hm) 908-565-1231 908-832-2207 908-685-2333	mjcarne peggy.s fbmcan aryatew mhbaur	penza@gmail.com ese@msn.com chipper@valtris.com drew@verizon.net atia@gmail.com nann@outlook.com Pleistritz-extrusion.com
2018-19 Directors					
Joe Duska	Mainetti	Director	732-778-1599	joe.dusl	ka@mainetti.com
Mark Lavach	Arkema	Director	610-878-6985		vach@arkema.com
Alex Spitzer	Rutgers	Director		ars336@	@scarletmail.rutgers.edu
2019-20 Directors					
Vikram Bhargava	Retired	Director		vikramb	arghava@gmail.com
Rob Decker	Norac	Director	215-696-2008		@noracadditives.com
Andres Ginez	Lanxess	Director	732-266-6238	andres.	ginez@lanxess.com
Emeritus Director					
Jay Kotak	RK Tech	Director	732-447-3093	rktech@	Patt.net
Committee Chairs					
Awards:	TBD				
Finance:	Art Finkle	203-371-6677	arthur.finkle@BASF.com		
Education Chair:	Mark Lavach	610-878-6985	mark.lavach@arkema.com		
Endowment Fund:	J. Stephen Duerr	908-500-9333	chemlabconsulting@gmail.com		
House:	Pete Hayles	732 569-2368	peterhayles11@gmail.com)	
Membership:	Mike Carnese	732-208-4333	mjcarnese@msn.com		
Program: Publications:	Jay Kotak Jennifer Markarian	609-799-9034 908-638-5669	rktech@att.net		
Section liaison:	Bob Kappus	908-619-5858	njmarkarian@comcast.net bob@rkappus.com		sne
Social Media Mgr.:	Peggy Schipper	610-745-6244	peggy.schipper@valtris.co	m	200
Special Events:	Jim Williamson	610-662-7779	jim.williamson@doverchem.com		
Sponsorship:	Pete Hayles	732 569-2368	peterhayles11@gmail.com		PALISADES
- 1					NEW JERSEY

Check out our Facebook page https://www.facebook.com/PalisadesSectionSPE And our Website www.SPE-PNJ.org

facebook.